

LOUISVILLE
 HARBOR LIGHTS KS REGULAR SP/6 6'S PTB/6 25'S SP
 BRAND CODE-0660 (SID)/6 0663/6 3661

FINISHED FILTER ROD DESCRIPTIVE

EFFECTIVE DATE: 11/09/92
 STANDARD PRODUCTION

MACHINE TYPE	:	KOE-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	15.80	IN. H2O (TOTAL FRCAP)	
PLUG R.T.D.	:	3.95	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.46	GRAMS/100 RODS	1.37 GRAMS/25 RODS
FILTER TOW	:	FT-107 #10 (EASTMAN)		05-107-E
	:	FT-107 #10 (CELANESE)		05-107-C
DENIER PER FILAMENT	:	3.0		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4725M KC 45-M1		06-145-A
ANCHOR ADHESIVE USE UP:	:	AJAX 8300-N		PVA 61-017-A
REPLACE WITH	:	AJAX MA 884-0		PVA 62-097-A
GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE				
LAP ADHESIVE	:	FULLER HL-8729 (FORMERLY HM-8229)		HM 61-211-A
DRY WEIGHT	:	68.30	GRAMS/100 RODS	17.08 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	68.54	GRAMS/100 RODS	17.14 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	74.00	GRAMS/100 RODS	18.51 GRAMS/25 RODS

REASON FOR CHANGE : PLASTICIZER CHANGED FROM 7.00% OF DRY WEIGHT TO
 : 8.00% OF DRY WEIGHT, PLUGWRAP/ADHESIVES UPDATED TO
 : A CURRENT STATUS, TARGET WEIGHTS ADJUSTED, OR TO
 : MIX FINISHED FILTER RODS.

PREPARED BY : ALLYSON M. MELBURN
 PREPARATION DATE : 11/08/92

PRINTING DATE : 11/09/92
 PRINTING TIME : 9:40:00

APPROVED BY: *[Signature]*

SUPERCHIEF SPECIFICATION DATED: 5/18/92

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